

## **Plexpack has an immediate temporary opening for a CNC Mill Machine Operator.**

### **Company Overview**

Plexpack Corp. delivers flexible packaging machinery solutions and certain results for customers worldwide. Our Emplex Bag & Pouch Sealing, Damark Shrinkwrap & Bundling Systems and Vacpack MAP systems are customizable, made-to-order with the unique needs, reputation and budget of our customers in mind. Modular and innovative designs are easy to install, maintain, and expand. They provide line and product flexibility and ensure our customers' packaging operations perform to their own highest standards.

As our company is growing we are looking for an individual to work as a CNC operator. The role will require a skilled individual to work safely with all the machinery in the machining area. The right candidate will take pride in the production of quality parts as part of the greater manufacturing of Plexpack solutions. We are looking for a dedicated individual capable of working as part of our team and independently with the knowledge required to operate CNC machinery from day one with minimal training and supervision.

We are solutions-driven and customer-focused and welcome energetic emerging leaders. When you are on the job for us, you take pride in knowing that your actions support and boost our customers' productivity and package integrity, as well as contributing to the essential global supply chain as a whole.

### **Responsibilities**

- To setup and operate 3-axis CNC milling machines (HAAS) in fast-paced environment for low quantity and unique jobs.
- To have working knowledge of CNC programming code (G, M codes) and experience programming 2D directly at the machine center controls.
- Able to review and edit CAM programs, if required.
- Read and interpret engineering drawings, job orders, instructions – Point out the issues, if required
- Calculate dimensions, tight tolerances (up to 0.0005") and able to measure/inspect completed parts.
- Efficient loading/unloading of the parts to maintain the production levels.
- To performing finishing operations on the parts using hand tools.
- To operate saw/drill press/ grinders when required.
- Suggest the use of appropriate or better tools when required.
- Report equipment or tool malfunction to the supervisor.
- Follow Work, safety, behaviour standards in place while operating the machines efficiently.
- Perform day to day cleaning and maintenance of the machines and surrounding area as well periodic maintenance and housekeeping.
- Proficient with measuring devices such as Vernier caliper, micrometer, gauges and other measuring tools.
- To be able to perform other duties when/if assigned.

### Qualification and skills required

- Minimum 5 years of experience on 3-axis CNC milling machines
- Minimum 2 years of CNC mill setup experience.
- Experience with reviewing and editing the programs.
- Fluent with Blueprint readings and measuring tools.
- Able to work without or minimal supervision.
- Flexible to work in day/afternoon/night shifts, if required.
- Regularity and punctuality in daily presence is expected.
- A team player.
- Good English communications skill.
- CAM programming skill is an asset but not required.
- Assembly skills are an asset.
- One should have basic machinists tools.